



*Building our Reputation,
One Room at a Time.®*

QUALITY CUSTOM MANUFACTURING SINCE 1955



Manufacturers of



Imagine the Possibilities®



LIFETIME LIMITED TRANSFERABLE
WARRANTY
OASIS® VINYL SUNROOMS
LEISURE ROOMS® 2000, 2600, 3600, 4000



The original manufacturer of Oasis® Sunrooms (Joyce™ Mfg. Co.) and their related components such as the roof systems, wall systems, windows, doors, etc. manufactures its products to exacting standards using quality materials. The company warrants its manufactured components to be free of defects in materials according to the terms and conditions listed below from the date of installation on which the sunroom was originally installed.

LIMITED LIFETIME WARRANTY

GLASS BREAKAGE: All glass, whether in windows or doors, shall be replaced, without charge, if broken anytime for the life of the Oasis® Sunroom.

VINYL EXTRUSIONS: Vinyl Extrusions used in the fabrication and construction of the Oasis® Vinyl Room are warranted not to rot, rust, crack, warp, pit, corrode, peel or blister, and, the Vinyl Extrusions will maintain their proper color characteristics throughout this term under normal weathering.

HARDWARE: All moving parts of the hardware are warranted against defects in material under normal use.

INSUL-DECK™ FLOORING SYSTEM: The Insul-Deck™ consists of a pressure laminated panel of Certified Grade Expanded Polystyrene core treated with wood-boring insect repellent adhered to oriented strand board. When installed to the manufacturers specifications, the Insul-Deck™ is warranted to maintain the lamination bond as well as the appropriate R-Value (as certified in ASTM # C-578).

INSULATED GLASS: All insulated glass, under normal conditions will be warranted against seal failures resulting from film formation between the interior glass surfaces. Some narrow curve lines and/or color ("newton") rings may be considered acceptable as judged by the factory because they are not uncommon in the insulating process. Tint color can vary and is not the responsibility of Joyce.

ALL COMPONENTS: All components manufactured by Joyce™ Mfg. Co. are warranted to be free of defects under normal use.

PAINTED FINISH: All painted or enameled coated aluminum surfaces are warranted against blistering, peeling and cracking. Color fading is excluded if due to acid rain, oxidation, airborne pollutants, or the damaging effects of harsh chemicals.

JOYCE™ ROOF PANELS: All Joyce™ EPS Roof Panels are warranted to maintain proper lamination bond thereby eliminating any potential separation due to adhesive breakdown.

EXCLUSIONS

This limited warranty does not apply to the following items or to any consequential damage resulting therefrom:

- 1.) Any decking, flooring, cement or other foundation upon which the components are constructed or are adjacent thereto.
- 2.) Failure of roof system(s) due to insufficient pitch (at least 1" per foot) or improper drainage of water from adjacent surfaces.
- 3.) Damage caused by improper heating of the patio room, such as heating the patio room with wood burning fireplaces, stoves, etc. For exact specifications contact the installing dealer.
- 4.) Damage due to acts of God, vandalism, abuse, falling objects, external forces, riots, fire, acts of war, salt spray, **improper installation**, product alteration or any cause beyond the control of the manufacturer.
- 5.) Items not manufactured by Joyce™ Manufacturing Co.
- 6.) Labor to repair or change items.

All claims under this limited warranty shall be made in writing to Joyce Manufacturing Co., Inc., 1125 Berea Industrial Parkway, Berea, OH 44017-9914. Attention "Warranty Claims Manager". Include in your letter proof and date of purchase along with an explanation of your claim. Allow 15 days for a response. The easiest way to make a claim is through your installing contractor.

Natural moisture may occur in the room due to changes in temperature and/or humidity. Condensation is not covered by this warranty as the manufacturer cannot control this atmospheric situation.

This warranty is extended to the original purchaser of an Oasis® Sunroom and is transferable to the next subsequent homeowner only. The original time of the warranty will remain the same. To activate the warranty transfer, the new homeowner must send a copy of the original warranty, the transfer date and a check (made out to Joyce Manufacturing Co.,) for \$50 to the above address.

The manufacturer reserves the right to inspect and examine any claims prior to replacement. This warranty is limited to replacement of defective materials only and does not include freight, labor or incidental related charges. In no event shall Joyce Manufacturing Co. be liable for any special, incidental or consequential damages resulting from misuse or modification of this product. Some states do not allow the exclusion or limitation of consequential damages, so the limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

REGISTER YOUR WARRANTY ON LINE AT WWW.JOYCEMFG.COM.



Limited Labor Warranty

Joyce Americas Factory Direct Home Improvement Company expressly warrants to the purchaser that it will repair any defects in material or workmanship, which defects appear within two years from installation date for a period of two years from original installation date. This warranty does not cover any actual materials or products. All products carry their own manufacturer's warranties if applicable.

All claims under this limited warranty shall be sent to Joyce Factory Direct, 1125 Berea Industrial Parkway, Berea, Ohio 44017-9914 Attention "Service Department".

Joyce Factory Direct reserves the right to inspect and examine any claims prior to servicing or replacement. In no event shall Joyce Factory Direct be liable to any special, incidental, or consequential damages resulting from misuse or modification of any product(s) or damages from existing conditions or other sources. Any labor repairs requested after two years from original installation date will be subject to the service rates current at that time.